

# Reactive Distillation Technologies Training Course

## Professional Development Training Course Outline

|          |                  |               |                         |
|----------|------------------|---------------|-------------------------|
| Category | General Training | Duration      | 5 Days                  |
| Base Fee | \$1,500 USD      | Delivery Mode | Online / On-site Hybrid |

### Course Introduction

Reactive Distillation (RD) is one of the most transformative and energy-efficient process intensification technologies revolutionizing modern chemical manufacturing. By integrating chemical reaction and separation into a single unit operation, reactive distillation significantly enhances process efficiency, reduces capital expenditure (CAPEX), lowers operational expenditure (OPEX), minimizes carbon footprint, and improves product purity. Industries such as petrochemicals, specialty chemicals, pharmaceuticals, biofuels, and sustainable manufacturing increasingly deploy reactive distillation systems to achieve operational excellence, digital transformation, process optimization, and net-zero sustainability goals.

Reactive Distillation Technologies Training Course provides participants with comprehensive knowledge of reactive distillation design, operation, troubleshooting, optimization, simulation, and industrial implementation. The course explores cutting-edge developments including process intensification, Industry 4.0 integration, advanced process control, AI-driven optimization, sustainability engineering, carbon reduction strategies, and digital twin technologies. Through practical case studies, simulation exercises, and industrial best practices, participants will gain the competencies required to design, evaluate, and optimize reactive distillation systems in complex industrial environments

### Programme Curriculum

#### Reactive Distillation Technologies Training Course

##### Introduction

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### **Course Duration**

5 days

### **Course Objectives**

Upon completion of this training, participants will be able to:

1. Understand advanced Reactive Distillation Process Intensification principles.
2. Analyze Mass Transfer and Reaction Kinetics Integration in RD systems.
3. Design high-efficiency Reactive Distillation Columns.
4. Optimize Energy-Efficient Separation Technologies.
5. Apply Advanced Process Simulation Software for RD modeling.
6. Evaluate Catalytic Reactive Distillation Systems performance.
7. Implement Digital Twin Technology for process optimization.
8. Utilize AI-Powered Process Analytics for operational improvements.
9. Enhance Carbon Emission Reduction Strategies through RD applications.
10. Improve Process Safety Management (PSM) in reactive systems.
11. Integrate Industry 4.0 and Smart Manufacturing concepts.
12. Conduct Economic Feasibility and Techno-Economic Analysis.
13. Develop sustainable Green Chemical Engineering Solutions using reactive distillation.

### **Target Audience**

1. Chemical Process Engineers
2. Production and Operations Engineers
3. Process Design Engineers
4. Plant Managers and Technical Managers
5. Petrochemical and Refinery Professionals
6. Pharmaceutical Manufacturing Specialists
7. Process Safety Engineers
8. R&D Scientists and Technology Developers

### **Training Modules**

#### **Module 1: Fundamentals of Reactive Distillation Technology**

- Principles of reactive distillation
- Process intensification concepts
- Thermodynamic fundamentals
- Reaction-separation integration mechanisms

- Industrial applications overview
- **Case Study:** Methyl Acetate Production via Reactive Distillation

## **Module 2: Reaction Kinetics and Thermodynamics**

- Chemical equilibrium analysis
- Reaction kinetics modeling
- Vapor-liquid equilibrium (VLE)
- Non-ideal thermodynamic systems
- Catalyst selection methodologies
- **Case Study:** MTBE Production Optimization

## **Module 3: Reactive Distillation Column Design**

- Column configuration strategies
- Tray and packing selection
- Catalyst placement optimization
- Feed location analysis
- Hydraulic design considerations
- **Case Study:** Ethyl Acetate Reactive Distillation Design

## **Module 4: Process Simulation and Digital Engineering**

- Aspen Plus simulation techniques
- Aspen HYSYS applications
- Dynamic process modeling
- Digital twin implementation
- Predictive analytics integration
- **Case Study:** Digital Twin Development for Esterification Unit

## **Module 5: Process Control and Optimization**

- Advanced process control systems
- Model Predictive Control (MPC)
- AI-driven optimization methods
- Real-time monitoring systems
- Process performance benchmarking
- **Case Study:** Smart Reactive Distillation Control Strategy

## **Module 6: Energy Efficiency and Sustainability**

- Heat integration techniques
- Carbon footprint reduction
- Green manufacturing initiatives
- Circular economy applications
- Sustainable process design
- **Case Study:** Biofuel Production Using Reactive Distillation

## **Module 7: Process Safety and Risk Management**

- Hazard identification techniques
- Process safety management (PSM)

- HAZOP methodologies
- Emergency response planning
- Regulatory compliance requirements
- **Case Study:** Safety Assessment of Industrial RD Unit

## **Module 8: Industrial Applications and Future Trends**

- Petrochemical industry applications
- Pharmaceutical manufacturing applications
- Specialty chemical production
- Industry 4.0 integration
- Future technology developments
- **Case Study:** Reactive Distillation in Sustainable Chemical Manufacturing

## **Training Methodology**

This course employs a participatory and hands-on approach to ensure practical learning, including:

- Interactive lectures and presentations.
- Group discussions and brainstorming sessions.
- Hands-on exercises using real-world datasets.
- Role-playing and scenario-based simulations.
- Analysis of case studies to bridge theory and practice.
- Peer-to-peer learning and networking.
- Expert-led Q&A sessions.
- Continuous feedback and personalized guidance.

## **Register as a group from 3 participants for a Discount**

Send us an email: [info@fineskilltrainingcenter.org](mailto:info@fineskilltrainingcenter.org) or call +254769199797

## **Certification**

*Upon successful completion of this training, participants will be issued with a globally- recognized certificate.*

## **Tailor-Made Course**

*We also offer tailor-made courses based on your needs.*

## **Key Notes**

- a. The participant must be conversant with English.
- b. Upon completion of training the participant will be issued with an Authorized Training Certificate
- c. Course duration is flexible and the contents can be modified to fit any number of days.
- d. The course fee includes facilitation training materials, 2 coffee breaks, buffet lunch and A Certificate upon successful completion of Training.
- e. One-year post-training support Consultation and Coaching provided after the course.
- f. Payment should be done at least a week before commence of the training, to Fineskill Training Center account, as indicated in the invoice so as to enable us prepare better for you.

# Upcoming Scheduled Sessions

| Start Date  | End Date    | Location | Price   |
|-------------|-------------|----------|---------|
| 07 Sep 2026 | 11 Sep 2026 | Online   | \$1,000 |
| 07 Sep 2026 | 11 Sep 2026 | Physical | \$1,500 |
| 14 Sep 2026 | 18 Sep 2026 | Online   | \$1,000 |
| 14 Sep 2026 | 18 Sep 2026 | Physical | \$1,500 |
| 21 Sep 2026 | 25 Sep 2026 | Online   | \$1,000 |
| 21 Sep 2026 | 25 Sep 2026 | Physical | \$1,500 |
| 28 Sep 2026 | 02 Oct 2026 | Online   | \$1,000 |
| 28 Sep 2026 | 02 Oct 2026 | Physical | \$1,500 |

Ready to enroll or request a customized program? Book online or contact us:

Register Online Now

Email: [info@fineskilltrainingcenter.com](mailto:info@fineskilltrainingcenter.com) | Website: [www.fineskilltrainingcenter.com](http://www.fineskilltrainingcenter.com)